

# CHP Technical Data Sheet for

## Cento 70 Natural Gas Indoor Canopy



### Standard Features

- High performance electrical efficiency
- Fully modulating output
- 3 packages - Open Frame, Indoor Canopy, Outdoor Container
- Sophisticated web remote monitoring
- Digital engine management
- Long service intervals
- 27 month warranty
- Standby power options
- Low noise options

The Cento series benefits from having some of the most high performance gas engines available. TEDOM's own experience of gas engine manufacturing in conjunction with other world leading gas engine manufacturers makes the TEDOM Cento series of CHP engines one of the most efficient in its class. Available to run on a variety of gas fuels, multiple units can be synchronised to run together with intelligent digital controllers allowing parallel running with the mains.

ELECTRICITY OUTPUT	THERMAL OUTPUT	ELECTRIC EFFICIENCY	THERMAL EFFICIENCY	TOTAL EFFICIENCY
70kWe	109kWt	34.3%	53.4%	87.7%

shentonggroup has the exclusive distributorship for TEDOM products in the UK, Ireland and Channel Islands.

We provide dedicated services for CHP projects, ranging from design assistance, through project management, to commissioning and long-life support.

TEDOM is a leading global CHP manufacturer with more than 600 employees. There are over 2,000 TEDOM CHP units in service in over 35 countries.



## Basic Technical Data

nominal electrical output	70			kW
maximum heat output <sup>1)</sup>	109			kW
load	60	75	100	%
maximum heat output	82	85	109	kW
fuel input	147	159	204	kW
electrical efficiency	28,6	33,0	34,3	%
heat efficiency	55,7	53,4	53,4	%
total efficiency (fuel utilization)	84,3	86,4	87,7	%
gas consumption	15,6	16,8	21,6	m <sup>3</sup> /h

The Basic Technical Data are applicable for the standard conditions pursuant to the "Technical instructions" document.

The minimum permanent electrical output must not drop below 50 % of the nominal output.

Gas consumption is expressed under the invoicing conditions (15°C, 101.325 kPa)

Gas consumption tolerance, or fuel input tolerance, at 100% load is +5%.

Tolerances of other parameters are mentioned in "Technical Instructions-Validity of Technical Data" document.

1) Maximum heat output is a sum of heat outputs of secondary circuit with exhaust gas cooled to 120°C

## Emissions

emissions	NOx	CO	
with 5% of O <sub>2</sub> in exhaust gases	50	150	mg/Nm <sup>3</sup>

## Generator

used types	LSA 44.3 S5		
producer	LEROY SOMER		
cos j	1,0		
efficiency in the working point	94.5	%	
voltage	400	V	
frequency	50	Hz	

## Engine

type	E 0836 E 302		
producer	MAN		
number of cylinders	6		
arrangement of cylinders	inline		
bore ´ stroke	108/125	mm	
displacement	6870	cm <sup>3</sup>	
compression ratio	13 : 1		
speed	1500	min <sup>-1</sup>	
oil consumption, normal / max.	1.4	g/kWh	
max. engine output	75	kW	

E 086 E302; 09/2010

## Thermal System

### Secondary circuit

heat carrier	water		
circuit's heat output	109	kW	
nominal water temperature, input / output	70/90	°C	
nominal temperature drop	20	°C	
return water temperature, min / max	40/70	°C	
nominal flow rate	78	L/min	
max. working pressure	600	kPa	
water volume in CHP unit circuit	10	dm <sup>3</sup>	
pressure loss at the nominal flow rate	30	kPa	

### Utilization of exhaust gas output for other purposes

heat output of exhaust gases (cooling to 120°C)	46	kW	
exhaust gas temperature	610	°C	

### Primary circuit

circuit's heat output	109	kW	
max. working pressure	200	kPa	
water volume in CHP unit circuit	62	dm <sup>3</sup>	

## Fuel gas inlet

low heat value	34	MJ/m <sup>3</sup>
min. methane number	80	
gas pressure	2 - 10	kPa
max. pressure change under varying consumption	10	%
max. gas temperature	35	°C

## Combustion and Ventilation Air

unused heat removed by the ventilation air	20	kW
aspirated air temperature, min / max	10/35	°C
amount of combustion air	201	Nm <sup>3</sup> /h
max. amount of ventilation air at the outlet flange	5076	m <sup>3</sup> /h
max. air temperature at the outlet flange	50	°C
max. counter-pressure at the ventilation air offtake flange	30	Pa

## Exhaust Gas and Condensate Outlet

amount of exhaust gases	212	Nm <sup>3</sup> /h
exhaust gas temperature, nominal / max	120/150	°C
max. back-pressure of exhaust gases downstream the CHP unit flange	10	mbar
speed of exhaust gases at the outlet (DN 80)	16,8	m/s

## Lubricant Charges

amount of lubrication oil in the engine	34	L
replenishment oil tank volume	40	L

## Noise Parameters

sound enclosure of CHP unit at 1m	67	dB(A)
ventilation outlet of sound enclosure at 1m	78	dB(A)
exhaust gases outlet at 1m from the silencer flange	85	dB(A)

## Electrical Parameters

nominal voltage	230/400	V
nominal frequency	50	Hz
power factor <sup>1)</sup>	0,8	
nominal current at cos φ=0.8	125	A
generator circuit breaker	C120H 125A C3P	
short-circuit resistance of switchboard	15	kA
contribution of the actual source to the short-circuit current	< 1.5	kA
protection of switchboard's power part closed/open	IP 31/00	
protection of switchboard's control part closed/open	IP 31/00	
recommended superior protection	160	A
recommended connection cable <sup>2)</sup> (length < 50m, at t < 35°C)	3× (NYY-J 3×70+35)	

power factor [-]	1	0,95	0,8
output [% Pnom]	100	100	98

*1) Power factor adjustable from 0,8C ÷ 1 ÷ 0,8L (range from 0.8C ÷ 1 must be verified according to the various types of generators).*

*L = inductive load - overexcited*

*C = capacitive load - underexcited*

*Operation of the generator with a power factor of less than 0.95 causes a power limitation .*

*2) The stated cables are for information only. A check calculation for temperature rise and voltage drop must be made according to the actual length, placement and type of the cable (maximum allowed voltage drop is 10 V).*

## Colour Version

engine, generator	RAL 7035 (gray)
base frame	RAL 5015 (blue)
sound enclosure	RAL 5015 (blue)

## Unit Dimensions and Weights\*

length, total	3650	mm
width	1100	mm
total height	1900	mm
service weight of the entire CHP unit	2200	kg

\*Approximate values

## Caution

Manufacturer reserves the right to alter this document and the linked source materials.

## General Description of CHP Unit

The combined heat and power co-generation units (hereinafter CHP units) of TEDOM Cento series are medium-power machines. The block arrangement of these CHP units consists of the engine, alternator, heat recovery, and the control system that provides all the operational and safety functions. The delivery includes freely supplied exhaust silencer. CHP units are equipped with synchronous alternators. CHP units have a built-in switchboard to house the control equipment and power distribution equipment. CHP units are configured to run on gas fuels. CHP unit as an indoor canopy version is designed to be installed in a plant room environment.

### Advantages of TEDOM CHP Unit

Version	Indoor Canopy
Power Range	Cento: 70, 80, 100, 120, 130, 160, 180, 200, 210, 260, 350, 430, 530
Fuel Type	Natural Gas

- Automatic air-fuel ratio control to cut down emissions.
- CHP is a compact self-contained unit.
- Acoustic enclosure for low noise break-out levels.
- Options to accommodate different Delta T temperatures of heating systems.
- Modular arrangement of the control system with a large number of binary and analogue inputs to monitor and control ancillary items of equipment.
- Output signals from the CHP unit control (external emergency stop, external activation, fire alarm, etc) can be connected to the customer's BMS system.
- TEDOM CHP units are subject to an ongoing improvement program based on feedback from installed units.

As enacted by the Notified Body 1015\*, the "E-30-01048-10" Certificate was issued to confirm the compliance of the Cento series products with the requirements of Directive 2009/142/EC (Government Decree No. 22/2003 Coll.). TEDOM is also the holder of the QMS and EMS Quality Management Certificates. On the basis of the tests performed on the control switchboard, the Electrotechnical Testing Institute, Certification Body No. 3018, accredited by the Czech Accreditation Institute, Public Service Company, granted Certificate according to ČSN EN 45011. Among others, the product is certified for the EAC countries and Ukraine.

\* Machinery Testing Institute in Brno



Illustrative picture

## Thermal System

In terms of the heat power extraction, the CHP unit's heat power is generated by the secondary circuit.

### Secondary Circuit

It represents a circuit which is used to deliver the main heat power of CHP unit to the heating system. Secondary circuit takes the heat power from the primary circuit. Observance of the maximum permissible return water temperature is an absolute prerequisite for the CHP unit to operate flawlessly. The circuit is not equipped with circulating pump.

The heating water to charge the hydraulic circuits must be treated, its composition must correspond to the "Technical Instructions" document.

### Primary Circuit

It represents inner enclosed pressure circuit that takes off the heat from engine, exhaust gases to pass it into the secondary circuit. If the circuit's heat power cannot be removed in the marginal operation modes, this power or its part can be removed through the dry cooler for the emergency cooling that can be supplied individually.

### Aftercooler Circuit

(Cento 160 - 530 CHP units only) it represents the filling mixture cooling circuit. The utilization level of the heat power from this circuit and its cooling both influence immediately the attainment of the basic technical data. The circuit is equipped with circulating pump.

The aftercooler circuit's heat power can be used in the low-temperature circuits (hot domestic water pre-heating, heating of water in swimming pools or other engineering units). If this heat cannot be utilized if the attainment of permanent rated electrical power is required, it must be wasted in the outer dry cooler (water-air heat exchanger). This dry cooler can be supplied individually.

## Fuel, Gas Inlet

CHP units can be operated on natural gas, biogas, propane, landfill gas (the fuels can be further modified as agreed upon with the Technical Office. The limit parameters of biogas and other fuels that limit their fitness for use are given in the "Technical Instructions" document. The CHP unit's gas line is constructed in conformity with TPG 811 01 and it contains a set of two independent quick-acting electromagnetic valves to shut off the gas inlet when the CHP unit is turned off, the gas pressure zero regulator, and the metal hose for connection to the mixer. Gas filter is installed for the biogas applications. Gas fixture of suitable size with adequate accumulation volume is required for the correct operation of CHP unit to avoid gas pressure drop in the distribution system at the moment of incremental gas offtake. The gas fixture will be terminated with a manual gas stop and fitted with a pressure gauge.

## Combustion and Ventilation Air

The unusable heat (radiated from the hot parts) is removed from CHP unit through the forced ventilation system. Ventilation air enters CHP unit through the holes in the frame to exit in the face of the sound enclosure through the air supply system elbow. Air-pipe silencer that can be supplied can be attached to the ventilation air outlet flange. The flow of ventilation air is ensured by the fan.

## Exhaust Gas and Condensate Outlet

Exhaust gases are delivered from the CHP unit to the outlet flange that is located on the sound enclosure's roof.

The delivery includes freely supplied exhaust silencer that shall be mounted into the exit exhaust conduit. This exhaust conduit must be tight from the CHP unit's flange to the stack flue. Exhaust conduit must be inclined offward the unit. Condensate is formed in exhaust conduits at the CHP unit's start or at the low temperature of input water into CHP unit. It is convenient to remove condensate through the condensate separator. The exhaust conduit material and its heat insulation in the machine room must resist to the temperatures that correspond to the exhaust gas temperature in relevant exhaust conduits.

## Noise Parameters

Noise parameters indicate the acoustic pressure level measured in a free acoustic field. The measuring point determination and the evaluation method both comply with ČSN 09 0862, ČSN EN ISO 3746. The noise may contain a tone component.

## Power Switchboard

Switchboard is a part of the sound enclosure, the power part and control part are placed in separated, individual areas and each of these areas has its own door.

### The power part of the switchboard contains:

- the generator circuit breaker that protects the generator and the supply line's segment from overcurrent and short circuit.
- generator contactor that is used as a switching element when generator is being phased to the mains.
- XV terminal box intended to connect the cable to deliver power.
- XG terminal box intended to connect the generator
- metering current transformers.

### The control part of the switchboard contains:

- central part of the control system and, alternatively, its extension modules.
- protecting and tripping elements.
- controlling elements intended for service purposes
- power supply for 24VDC appliances.
- terminal boxes for the connection of analogue sensors, binary switches, controlled appliances, remote communication, etc.
- customer's terminal box.

